

Enquiry No.: FDX/PRM/310/19-20/W-05; Date: 06.02.2020

Due Date: 28.02.2020

List of Important machines of PRM division and Preventive Maintenance tentative Schedule.

Bay no. 3 Heavy Blanking Area					
Sl. No.	Machine name	Machine No.	Location	Prev. Maint. Week	
				Week no.	Week no.
1	120 Ton Press	13/A/20	Bay no 2	1	27
2	300 Ton Power Press	13/A/2001	"	1	27
3	500 Ton Power Press	13/A/26	"	2	28
4	200 Ton Power Press	13/A/22	"	3	29
5	6 feet Shearing Machine	13/A/46	"	3	29
6	8 Feet Shearing M/Cs	13/A/52	"	4	30
7	Lathe	13/A/100	"	4	30
8	Vertical Drill machine	13/A/47	"	5	31
Bay No 4 East Side Detail & Notching					
9	Notching Press 6 Ton Press	13/A/68	"	5	31
10	Notching Press 6 Ton Press	13/A/74	"	6	32
11	Notching Press 6 Ton Press	13/A/32	"	7	33
12	Notching Press 6 Ton Press	13/A/71	"	8	34
13	Notching Press 6 Ton Press	13/A/69	"	9	35
14	Notching Press 6 Ton Press	13/A/34	"	10	36
15	40 Ton Press	13/A/192	"	6	32
16	40 Ton Press	13/A/16	"	7	33
17	40 Ton Press	13/A/103	"	8	34
18	20 Ton Press	13/A/8	"	9	35
19	20 Ton Press	13/A/61	"	10	36
20	40 Ton Press	13/A/15	"	11	37
21	20 Ton Press	13/A/62	"	12	39
22	Projection Weld	13/B/2020	"	7	33
23	Spot Weld	13/B/1	"	13	39
24	Impact Press 8 Ton	13/A/2040	"	14	40
25	Ametee Notching Press	13/A/2027	"	13	39
26	12 Ton Press	13/A/1	"	16	42
27	12 Ton Press	13/A/2	"	17	43
28	Ametee Press, 30 Ton	13/A/77	"	18	44
29	Spray Painting Booth	19/B/2006	"	3	29
30	39 Ton Press	13/A/104	"	4	30
Bay no 4 Blanking Area West Side					
31	120 Ton Press	13/A/ 54	Bay 4	13	39
32	120 Ton Press	13/A/ 58	Bay 4	14	40
33	120 Ton Press	13/A/ 59	Bay 4	15	41
34	120 Ton Press	13/A/ 55	Bay 4	16	42
35	120 Ton Press	13/A/ 19	Bay 4	17	43
36	150 Ton Press	13/A/ 53	Bay 4	18	44
37	100 Ton Press	13/A/60	Bay no 4	19	45
38	150 Ton Press	13/A/ 21	Bay 4	20	46
39	Radial Notching	13/A/66	"	20	46
40	Radial Notching	13/A/64	"	21	47
41	Radial Notching	13/A/05	"	22	48

Enquiry No.: FDX/PRM/310/19-20/W-05; Date: 06.02.2020
Due Date: 28.02.2020

List of Important machines of PRM division and Preventive Maintenance tentative Schedule. (contd.)

42	Lumsdan Grinding M/c	13/A/84	„	21	47
43	Surface Grinding M/c	13/A/86	„	22	48
44	Surface Grinding M/c Praga Make	Bay-IV West side	„	23	49
45	Shearing Machine	13/A/51	„	23	49
46	Shearing Machine	13/A/49	„	23	49
47	Shearing Machine	13/A/50	„	24	50
Bay No. 2 West Side + Block 4 Plants					
48	Grinding Master	13/A/2019	Bay 2	24	51
49	Grinding Master	13/A/2030	„	25	51
50	Projection Weld	13/B/2008	„	15	41
51	Projection Weld	13/B/2012	„	4	30
52	Spot Weld	13/B/02	„	25	51
53	Spot Welding New M/c	Bay-II West side	„	26	52
54	Varnishing Plants	13/B/2006	Block 4	16	42
CNC Area Bay 2 East Side					
55	32 Ton Segmental & circular CNC	13/A/2036		23	49
56	Surface Grinder	13/A/2034	„	25	51
57	250 Ton CNC Blanking line	13/A/2015		22	48